



COATED PUBLISHED EXTRAS

Big River Steel produces both cold rolled and hot rolled based hot-dipped galvanized steel. Unless otherwise specified, all galvanized material will be temper passed. Material can be provided on a 24" or 20" ID and is produced to a specified minimum or nominal thickness and sold on an actual scale-weight basis.

WIDTH & THICKNESS (INCHES)

Minimum Thickness	Nominal Thickness	Widths					
		36 – 41.99"	42 – 47.99"	48 – 61.49"	61.50 – 64.99"	65 – 72"	73" PGL only
0.1910 - 0.250	0.1950 - 0.2540	0.75	0.25	Base	Base	Base	Inquire
0.1600 - 0.1909	0.1640 - 0.1949	1.00	0.50	Base	Base	Base	Inquire
0.1310 - 0.1599	0.1350 - 0.1639	1.50	0.75	Base	Base	Base	Inquire
0.1061 - 0.1309	0.1070 - 0.1349	3.00	1.50	Base	Base	Base	Inquire
0.0260 - 0.1060	0.0270 - 0.1069	3.00	1.50	Base	Base	Base	
0.0220 - 0.0259	0.0230 - 0.0269	4.00	2.50	1.00	1.00	1.50	
0.0180 - 0.0219	0.0190 - 0.0229	6.00	4.50	3.00	3.00	3.50	
0.0150 - 0.0179	0.0160 - 0.0189	7.00	5.50	4.00	4.00	4.50	
0.0142 - 0.0149	0.0150 - 0.0159	8.00	6.50	5.00	5.00	Inquire	
0.0120 - 0.0141	0.013 - 0.0149	8.75	7.25	5.75	Inquire	Inquire	

Not all thickness/width/grade combinations may be available. Additional sizes may be available on an inquiry-by-inquiry basis. Max width for cut edge is 71.5".

COATING EXTRAS

Minimum Thickness	Nominal Thickness	Coating Weights											
		G30 45G45G	G40 60G60G	G60 90G90G	G90	G100	G115	G140	G165	G185	G200	G210	G235
0.1910-0.2500	0.1950-0.2540	\$0.75	\$1.00	\$1.25	\$1.75	\$2.00	\$2.25	\$2.50	\$3.00	\$3.25	\$3.50	\$3.75	\$4.25
0.1600-0.1909	0.1640-0.1949	\$1.00	\$1.25	\$1.50	\$2.00	\$2.25	\$2.50	\$3.00	\$3.50	\$3.75	\$4.25	\$4.75	\$5.50
0.1166 -0.1599	0.1200-0.1639	\$1.25	\$1.50	\$1.75	\$2.50	\$3.00	\$3.25	\$3.75	\$4.25	\$5.00	\$5.50	\$6.25	\$7.25
0.1010-0.1165	0.1045-0.1199	\$1.75	\$1.75	\$2.25	\$3.00	\$3.25	\$3.75	\$4.50	\$5.25	\$5.75	\$6.50	\$7.25	\$8.25
0.0810-0.1009	0.0830-0.1044	\$2.00	\$2.00	\$2.50	\$3.50	\$4.00	\$4.50	\$5.50	\$6.50	\$7.25	\$8.00	\$8.25	\$9.25
0.0550-0.0809	0.0570-0.0829	\$2.25	\$2.50	\$3.50	\$5.25	\$5.75	\$6.75	\$8.25	\$9.75	\$10.75	\$11.75	\$12.25	\$13.50
0.0400-0.0549	0.0410-0.0569	\$2.75	\$3.25	\$4.75	\$7.25	\$8.00	\$9.25	\$11.25	\$13.50	\$14.50	\$16.00	\$16.75	\$18.50
0.0330-0.0399	0.0340-0.0409	\$3.50	\$4.25	\$6.00	\$9.00	\$10.00	\$11.25	\$13.75	\$16.75	\$18.00	Inquire	Inquire	Inquire
0.0280-0.0329	0.0290-0.0339	\$4.00	\$5.00	\$7.00	\$10.50	\$11.50	\$13.25	\$16.00	\$20.50	\$21.00	Inquire	Inquire	Inquire
0.0250-0.0279	0.0260-0.0289	\$4.50	\$5.50	\$7.75	\$11.50	\$13.00	\$14.75	\$18.00	\$22.75	\$23.50	Inquire	Inquire	Inquire
0.0220-0.0249	0.0230-0.0259	\$5.00	\$6.25	\$9.00	\$13.25	\$14.75	\$16.75	\$20.50	\$25.75	\$26.75	Inquire	Inquire	Inquire
0.0180-0.0219	0.0190-0.0229	\$6.00	\$7.50	\$11.00	\$16.25	\$18.25	\$20.50	\$24.75	\$31.25	\$32.50	Inquire	Inquire	Inquire
0.0150-0.0179	0.0160-0.0189	\$7.75	\$9.25	\$13.50	\$19.75	\$22.00	\$24.50	\$29.75	Inquire	Inquire	Inquire	Inquire	Inquire
0.0120-0.0149	0.0130-0.0159	Inquire	\$11.50	\$16.75	\$24.00	\$27.00	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire

*All prices provided are dollar per CWT. All prices are subject to change without notice.

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COATED PUBLISHED EXTRAS

CONTINUED

Big River Steel produces both cold rolled and hot rolled based hot-dipped galvanized steel. Unless otherwise specified, all galvanized material will be temper passed. Material can be provided on a 24" or 20" ID and is produced to a specified minimum or nominal thickness and sold on an actual scale-weight basis.

GRADES

Standard Grades/ Chemistries: ASTM A653	
Commercial Steel (CS - B)	Base
Forming Steel (FS - B)	0.50
Deep Drawing Steel (DDS)	2.00
Extra Deep Drawing Steel (EDDS)	2.75
Structural Steel Grades	
Grade: 33, 37, 40	0.25
Grade 80	0.50
Grade 50 - Class 1	1.75
Grade 50 - Class 2	1.00
Grade 50 - Class 3	1.75
Grade 50 - Class 4	1.00
Grade 55 / 57 Modified	1.75
Grade 60	1.00
High Strength Low Alloy	
HSLAS Grade 50	2.25
HSLAS Grade 55 - Class 1	3.25
HSLAS Grade 55 - Class 2	2.75
HSLAS Grade 60	3.75
HSLAS Grade 70	6.00
HSLAS Grade 80	6.50
High Strength Low-Alloy with Improved Formability	
HSLAS-F Grade 50	2.75
HSLAS-F Grade 60	3.75
HSLAS-F Grade 70	6.50
HSLAS-F Grade 80	7.00
SAE J1392	
040XLF	1.50
045XLF	1.50
050XLF	2.00
060XLF	3.50
070XLF	4.50
080XLF	6.00
SAE J2340	
340XF	2.75
380XF	3.25
420XF	4.25
490XF	5.50
550XF	7.00

ASTM A1003	
NS Grade 33	0.25
NS Grade 40	0.50
NS Grade 50	1.75
NS Grade 57	N/A
ST Grade 33H	0.25
ST Grade 37H	0.25
ST Grade 40H	0.50
ST Grade 50H	1.75
ST Grade 55H	N/A
ST Grade 57H	N/A

JIS, DIN, SAE, EN, Dual Phase, and other AHSS products are available on an inquiry-by-inquiry basis.

TESTING	
Specified Hardness Range	0.50
UL Certification	0.25
Additional Testing	Inquire

COIL SIZE AVAILABILITY	
≥ 24,000 lbs	Base
15,000 - 23,999 lbs	0.50
< 15,000 lbs	1.00

SURFACE FINISH & TREATMENT	
Minimum Spangle	Base
Extra Smooth (Temper Passed)	0.50
Oiled	Base
Chem Treat (non-RoHs Compliant)	Base
Chem Treat (RoHs Compliant)	0.50
Galvannealed	2.50
Acrylic	1.50

MINIMUM LINE ITEM QUANTITY	
40 tons or more	Base
Less than 40 tons	1.00

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GALVALUME® PUBLISHED EXTRAS

Big River Steel produces Galvalume® which provides high levels of strength, outdoor corrosion resistance and longevity. We can offer an extra smooth surface and a variety of surface treatments. Material will be provided on either a 20" or 24" ID and are produced to a specified minimum or nominal thickness and is sold on an actual scale-weight basis.

WIDTH & THICKNESS (INCHES)				
Minimum Thickness	Nominal Thickness	Widths		
		36 – 41.99"	42 – 47.99"	48 – 60"
0.0280 - 0.0559	0.0290 - 0.0569	3.00	1.50	Base
0.0220 - 0.0279	0.0230 - 0.0289	4.50	3.00	1.50
0.0190 - 0.0219	0.0200 - 0.0229	7.00	5.50	4.00
0.0170 - 0.0189	0.0180 - 0.0199	8.50	7.00	5.50
0.0150 - 0.0169	0.0160 - 0.0179	10.00	8.50	7.00
0.0140 - 0.0149	0.0150 - 0.0159	11.00	9.50	8.00
0.0130 - 0.0139	0.0140 - 0.0149	11.50	10.00	8.50
0.0125 - 0.0129	0.0135 - 0.0139	12.00	10.50	9.00

COATING EXTRAS						
Minimum Thickness	Nominal Thickness	Coating Weights				
		AZ30	AZ35	AZ50	AZ55	AZ60
0.0440 - 0.0539	0.0460 - 0.0559	Inquire	Inquire	8.50	9.50	10.00
0.0360 - 0.0439	0.0380 - 0.0459	6.75	7.75	9.00	10.00	10.75
0.0320 - 0.0359	0.0340 - 0.0379	7.00	8.00	9.50	10.25	11.50
0.0280 - 0.0319	0.0300 - 0.0339	7.75	9.00	10.50	11.75	13.00
0.0250 - 0.0279	0.0265 - 0.0299	9.00	10.25	12.00	13.25	14.50
0.0220 - 0.0249	0.0235 - 0.0264	10.00	11.50	13.50	15.00	16.25
0.0200 - 0.0219	0.0215 - 0.0234	11.50	13.00	15.25	16.75	18.25
0.0180 - 0.0199	0.0195 - 0.0214	12.25	14.25	16.75	18.50	20.25
0.0160 - 0.0179	0.0170 - 0.0194	14.00	16.00	18.75	20.75	22.50
0.0150 - 0.0159	0.0160 - 0.0169	15.00	17.50	20.75	22.75	24.75
0.0140 - 0.0149	0.0150 - 0.0159	16.50	19.25	22.75	25.25	27.50
0.0130 - 0.0139	0.0140 - 0.0149	18.50	21.50	25.25	27.75	30.25
0.0125 - 0.0129	0.0135 - 0.0139	20.75	24.25	28.50	31.50	34.50

*Coating weights less than AZ50 are marketed as ASTM A 792 55% Aluminum-Zinc Alloy-Coated Sheet rather than GALVALUME®

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GALVALUME® PUBLISHED EXTRAS

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GRADES	
Standard Grades/Chemistries: ASTM A792	
Commercial Steel (CS-B)	Base
Forming Steel (FS-B)	0.50
Structural Steel Grades	
Grade 33, 37, 40	0.25
Grade 80	0.50
Grade 50 - Class 1	1.75
Grade 50 - Class 2	1.00
Grade 50 - Class 3	1.75
Grade 50 - Class 4	1.00

SURFACE FINISH & TREATMENT	
Regular Spangle	Base
Extra Smooth (Temper Passed)	0.50
Rust-Preventative Oil	Base
Standard Passivation	Base
Clear Acrylic	1.50
RoHs Compliant Acrylic	2.00

COIL SIZE AVAILABILITY	
≥ 20,000 lbs	Base
15,000 - <19,999 lbs	Inquire
< 15,000 lbs	Inquire

MINIMUM LINE ITEM QUANTITY	
40 tons or more	Base
Less than 40 tons	1.00

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